

DATE

DESCRIPTION

REVISIONS

Manager Approved: Original signed by M WILKINSON

Date: 5/5/2015

Ph: (07) 4727 9000

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- 1. All dimensions are in millimetres, unless noted otherwise.
- 3. The contractor shall check, verify on site and be responsible for the correctness of all dimensions shown on the drawings and discrepancies shall be reported immediately to the Superintendent before any work
- 4. These drawings shall be read in conjunction with all other drawings and specifications and with such other written instructions as may be issued during the course of construction. All discrepancies shall be reported immediately for decision before proceeding with the project.
- 5. All workmanship and materials shall be in accordance with the requirements of the Townsville City Council Design Specifications and Construction Standards, Standards Australia Codes and the by-laws and ordinances of the relevant authorities.
- 6. During construction any structure and neighbouring structures shall be maintained in a stable condition,
- 7. It is the contractors responsibility to ensure that the project is carried out in accordance with the
- 1. Design wind loadings are in accordance with AS1170.2 for:
 - : 69m/s Regional 3 second gust wind speed Vr
- Annual probability of exceedance 1/R: 1/500
- 2. 2 Pack Epoxy paint to be Colorbond colours: Classic Cream
- Red Oak Cottage Green
- 1. All structural steelwork to be in accordance with AS4100, AS/NZS4600, AS/NZS1554 and AS3828.
- Grade 300 plus for hot rolled sections

 - Grade 300 plus for merchant bar (round, square and flat)
- 3. Commercial grade bolts to be in accordance with AS/NZS1111 and AS4100. High strength structural bolts to be in accordance with AS/NZS1252 and AS4100. Welds to be in accordance with AS/NZS1554 and welding electrodes to AS/NZS4857. The inspection/testing of welds to be in accordance with the structural
- 4. All details, gauge lines etc. where not specifically shown are to be in accordance with AISC design capacity tables for structural steel and AISC standardised structural connections.
- 5. All welds to be Category SP and to be 6mm continuous fillet from E48XX electrodes, unless noted
- 6. For welds and bolts other than as noted above, the following is used:

Welds — symbols in accordance with AS1101.3

Bolts — designated by the number, diameter, grade and tightening procedure. e.g.

- 4M16 4.6/S denotes 4 no. M16 commercial grade bolts, snug tight
- 6M24 8.8/TB denotes 6 no. M24 high strength structural bolts fully tensioned in a bearing joint
- 9. Structural steelwork to have the following surface treatment in accordance with AS/NZS2312 and the

ELEMENT	SURFACE CLEANING	PRIME COAT	TOP COATS
Frame	Blast clean Sa 2.5	Hot dip galvanised to AS 1658	Powder coat colour to Architects specifications
Frame (Alternative)	Blast clean Sa 2.5	75 microns zincanode 304 by Dulux or equivalent 125 microns duremax GPE by Dulux or equivalent	50 microns luxathane R by Dulux or equivalent (colour to architects specifications)
Purlins		G450 (minimum zinc coating 450g/m²)	

Members to be encased in concrete or fire sprayed must not be painted.

- 10. The ends of all tubular members to be sealed with nominal thickness plates and continuous fillet welded.
- 11. All hot dip galvanised members to be provided with vent and drainage holes in accordance with the
- 12. Where members shown on the structural or architectural drawings are required to be curved, bent or rolled the contractor shall be responsible for the methods required to achieve the required shapes without
- 13. The contractor shall provide and leave in place, until permanent bracing elements are constructed, such temporary bracing as is necessary to stabilise the structure during erection.
- 14. The purlin and girt design has been based on Lysaght steel purlins. Alternative purlins of equal or greater load capacity may be substituted only on written approval from the superintendent.
- 15. Purlin and girt bolts and bridging shall be in accordance with the manufacturers details.

STANDARD-CITY BUS SHELTER FRAMING DETAILS

DRAWING TRANSPORT

STANDARD

SHEET 1 OF 2

SD - 575