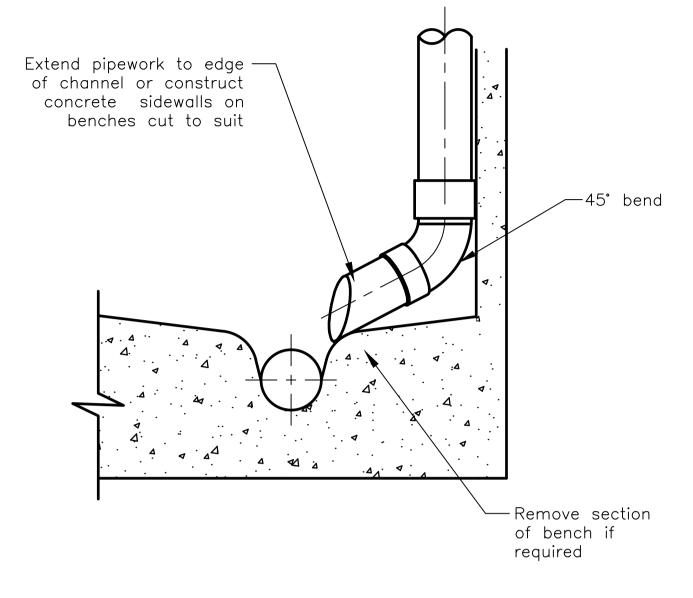


VER	RTICAL DROP			
PIPE SIZE DN	MINIMUM 🛕			
100	460			
150	460			
225	710			
300	880			

Based on current fitting availability



## POST-CONSTRUCTION INSTALLATION DETAIL

(WHERE AUTHORISED BY TOWNSVILLE WATER)

## **NOTES**

- 1. All dimensions are in millimetres unless noted otherwise.
- 2. This drawing to be read in conjunction with standard drawing SD-470.
- 3. For existing MH applications cored hole to be 150 min above or below shaft section joint.
- 4. Discharge pipe and channel placement to direct sewage in direction of main flow. See SD-472 and SD-473.
- 5. DN 1200 MH to be used where drop pipe >DN 150 or more than two x DN 150 internal drops are used.
- 6. Maximum of 4 drop connections to a single MH.
- 7. Installation criteria for Hume Seal (or equivalent);
  - A) These couplings should only be used for backdrops in MHs, not at benching level.
  - B) The nuts need to be located on the inside of the MHs to enable future removal without having to dig.
  - C) The installation manual provided with the coupling should provide a maximum torque setting for different sizes and pipe materials to prevent deformation or destruction of the pipe.
  - D) Internal face of core hole to be coated with 2 pack epoxy product to cover exposed reinforcing steel prior to installation of Hume Seal.
- 8. Maintenance hole direct house connection, min 80mm drop, max 200mm drop.
- 9. Rocker pipe to be minimum 400mm long and maximum 600mm long

## TYPICAL INTERNAL DROP

SUITABLE FOR IN-SITU AND PRECAST MH

		NOTES: BASED ON FORMER WSAA DRAWING SEW-1306	Full Size A1	DRAWN: DESIGN OFFICE CHECKED:		MAINTENANCE HOLES	STANDARD
· · ·	DRAWING REVIEWED  NOTES AMENDED		Not to Scale	Design Engineer Approved: Original signed by D MOSELEY  Date: 22/8/2013	<b>一个</b>	ALTERNATIVE DROP CONNECTIONS	<b>DRAWING</b> Sewerage
	ORIGINAL ISSUE  DESCRIPTION  AP'D			Manager Approved: Original signed by S GREY	City of Townsville Ph: (07) 4727 9000		
	REVISIONS			Date: 22/8/2013	Ph: (07) 4727 9000 www.townsville.qld.gov.au		SD-474 C